1 *Precipitation of solids from solutions*

MEMBRANE TECHNOLOGY
MOBILE PILOT PLANT STATIONS

Fraunhofer Institute for Environmental, Safety, and Energy Technology UMSICHT

Osterfelder Strasse 3
46047 Oberhausen, Germany

Dipl.-Ing. Josef Robert
Head of Department
Process Engineering
Phone +49 208 8598-1150
josef.robert@umsicht.fraunhofer.de

www.umsicht.fraunhofer.de

Membrane processes form an ecological and economical alternative to conventional cleaning and regeneration processes.

Often laboratory or pilot tests are necessary in order to assess the separation behavior of the membrane. We dispose of novel test rigs and plants for this testing. Together with you we can use them for chosing the optimal process.

Keywords

- Membrane processes
- Analysis
- Mobile pilot plant stations
- Operation monitoring
- Evaluation of tests

Industrial Sectors

- Water/Waste water technology
- Food technology
- Pharmaceutical industry
- Chemical industry

1 *Conversion plant NF/RO for nanofiltration and reverse osmosis*

Technological specifications

Combination Plant NF/RO*

- dimensions of the pilot plant
  (w x l x h):
  2 400 mm x 1 800 mm x 1 850 mm
- material: 1.4571
- module design: spiral wound/
  plate and frame module
- number: 6/1
- membrane surface: 45 m²/5 m²
- number of pressure tubes/pockets: 3/45
- pressure up to 40 bar maximum
- permeate flow up to 1 m³/h

* NF: Nanofiltration

** RO: Reverse Osmosis

Our service

- development of membrane pro-
  cesses for recovery of valuable
  products, water recycling and
  downstream processing
- accompanying analysis
- provision of mobile pilot plant
  stations for the operation on site (micro
  filtration, ultra filtration, nano filtration,
  reverse osmosis)
- operation monitoring and test evaluation

Your benefit

- minimization of scale-up risks
- determination of design data
  for large-scale plants
- partial current treatment in operation
- generation of product samples
- modular set-up
- tests feasible on site